



Dart Hawkesbury  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

**D3235-1**  
**Job Sheet 167834**



Part No: D3235-1

Job Qty: 10 ea

Part Name: Mounting Lug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/7/17

Job Tracking No:

Due Date: 11/24/17

Created By: Chantal Lavoie

Type: Stock

Description:

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation  | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off        |
|-------|------------|--------|------------|----------|-----------|---------|-----------------------|-----------|-----------------|
|       |            |        |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |                 |
| 110   | Purchasing | 10 pcs |            | 11/23/17 | 0.00      | 0.00    | Purchasing            |           | mf 17-12-22     |
| 120   | Packaging  | 10 pcs |            | 11/23/17 | 0.00      | 0.00    | Packaging2            |           | mf 17-12-22     |
| 130   | QC         | 10 pcs |            | 11/23/17 | 0.00      | 0.00    | QC6                   |           | 3-65 JAN 1 2017 |
| 140   | HandFinish | 10 pcs |            | 11/23/17 | 0.00      | 0.08    | HandFinish1           |           |                 |
| 150   | QC         | 10 pcs |            | 11/23/17 | 0.00      | 0.00    | QC3                   |           |                 |
| 160   | Powdercoat | 10 pcs |            | 11/24/17 | 0.00      | 0.09    | Powdercoat1           |           | DAS 38          |
| 170   | QC         | 10 pcs |            | 11/24/17 | 0.00      | 0.00    | QC3                   |           | 3-65 JAN 1 2017 |
| 180   | Packaging  | 10 pcs |            | 11/24/17 | 0.00      | 0.00    | Packaging3            | 57522     | AT 17-01-18     |
| 190   | QC21-SA    | 10 Ea  |            | 11/24/17 | 0.00      | 0.00    | QC21                  |           |                 |

Part Op 110 - Issue P/O to Metec : \_\_\_\_\_ Machine as per dwg  
Descriptions: 120 - Ensure C of C is attach  
160 - START TIME: \_\_\_\_\_

DAS  
21  
3-65

JAN 19 2016

### Job Allocations

| Operation      | Component Part | Required | Inventory | Allocated | Std Qty |
|----------------|----------------|----------|-----------|-----------|---------|
| 110-Purchasing | D2423          | 1        | 895       | 0         | 0       |
|                | D3235-1P       | 10       | 0         | 0         | 0       |

### Part Specifications

| Spec No | Description  | Target/Tolerance        | Limits         | Type | Special Comments |
|---------|--------------|-------------------------|----------------|------|------------------|
| 1       | Mounting Log | 4.450inches $\pm$ 0.010 | 4.460<br>4.440 |      |                  |
| 2       | Mounting Log | 0.306inches $\pm$ 0.010 | 0.316<br>0.296 |      |                  |
| 3       | Mounting Log | 1.850inches $\pm$ 0.030 | 1.880<br>1.820 |      |                  |
| 4       | Mounting Log | 1.200inches $\pm$ 0.010 | 1.210<br>1.190 |      |                  |
| 5       | Mounting Log | 0.125inches $\pm$ 0.010 | 0.135<br>0.115 |      |                  |
| 6       | Mounting Log | 0.400inches $\pm$ 0.010 | 0.410<br>0.390 |      |                  |
| 7       | Mounting Log | 0.735inches $\pm$ 0.030 | 0.765<br>0.705 |      |                  |
| 8       | Mounting Log | 0.505inches             | 0.510          |      |                  |

**DART**  
AEROSPACE  
**S026863**



Mounting Lug

**PART NO: D3235 – 1**  
**Revision:**  
**Operation: Purchasing**  
**Change No:**

**Dart Aerospace Ltd.**  
1270 Aberdeen Street  
Hawkesbury, ON K64 1K7  
CANADA  
TEL.: 1 613 632-5200  
Email: [sales@dartaero.com](mailto:sales@dartaero.com)  
[www.dartaerospace.com](http://www.dartaerospace.com)

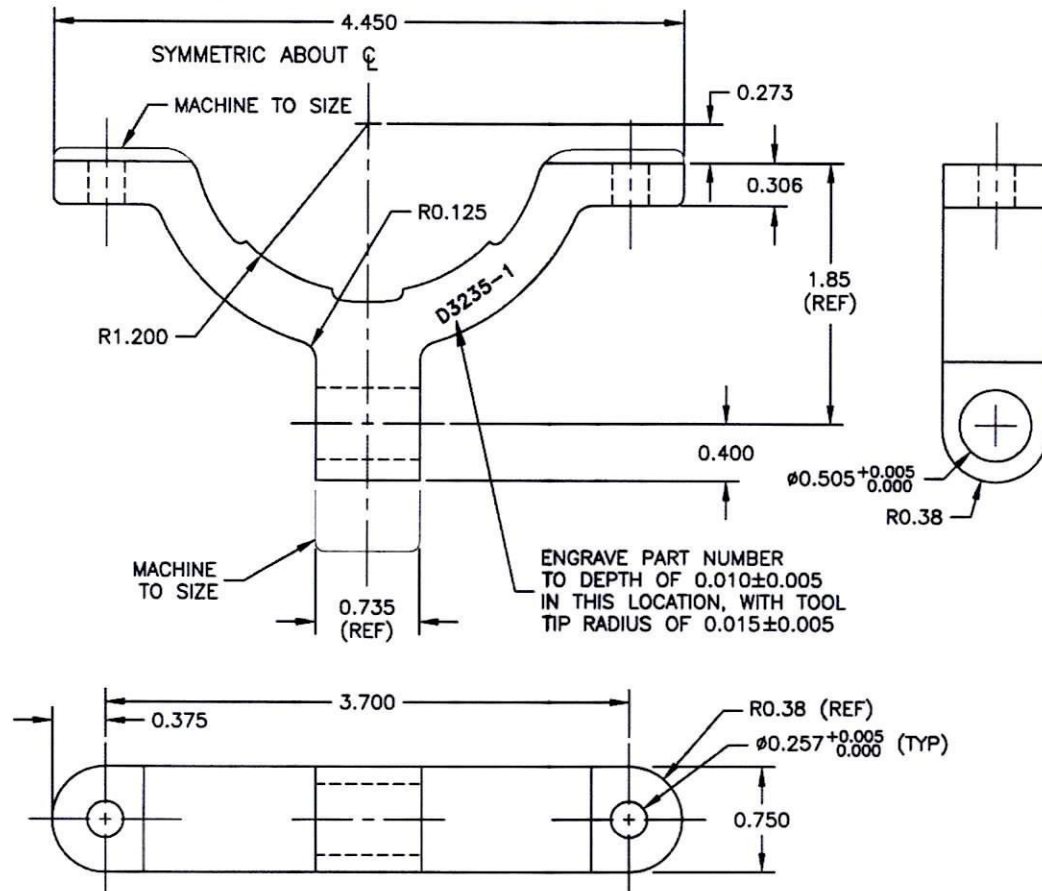
**Mfg Date: 12/22/17**  
**Job No: 167834**

|    |              |                                |                |
|----|--------------|--------------------------------|----------------|
|    |              | + 0.005                        | 0.505          |
|    |              | - 0.000                        |                |
| 9  | Mounting Log | 0.380inches $\pm$ 0.030        | 0.410<br>0.350 |
| 10 | Mounting Log | 3.700inches $\pm$ 0.005        | 3.705<br>3.695 |
| 11 | Mounting Log | 0.375inches $\pm$ 0.010        | 0.385<br>0.365 |
| 12 | Mounting Log | 0.750inches $\pm$ 0.010        | 0.760<br>0.740 |
| 13 | Mounting Log | 0.257inches + 0.005<br>- 0.000 | 0.262<br>0.257 |
| 14 | Mounting Log | 0.380inches $\pm$ 0.030        | 0.410<br>0.350 |

Plex 11/7/17 10:32 AM DART.LAVOIE.CHANTAL

**DART**

|         |          |          |    |                             |              |
|---------|----------|----------|----|-----------------------------|--------------|
| DESIGN  | CP       | DRAWN BY | CP | DART AEROSPACE LTD          | REV. A       |
|         |          |          |    | HAWKESBURY, ONTARIO, CANADA |              |
| CHECKED | #        | APPROVED | #  | DRAWING NO.                 | SHEET 1 OF 1 |
|         |          |          |    | D3235                       |              |
| DATE    | 04.03.02 |          |    | TITLE                       | SCALE        |
|         |          |          |    | MOUNTING LUG                | 1:1          |
| A       | 04.03.02 |          |    | NEW ISSUE                   |              |

**RELEASED**  
040405**D3235-1 MOUNTING LUG**

MAKE FROM EXTRUSION D2423

BREAK ALL EDGES 0.000-0.015

FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1

POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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Dart Hawkesbury  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER PO038228

| Items                      |          |     |                  |         |                                             |          |        |          |                |                   |         |                  |                |
|----------------------------|----------|-----|------------------|---------|---------------------------------------------|----------|--------|----------|----------------|-------------------|---------|------------------|----------------|
| Line Item                  | Part     | Rev | Supplier Part No | Item No | Description                                 | Item Tax | Status | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|                            | D3910-7P |     |                  |         | Crosstube Lug<br>As per Dwg<br>D3910 Rev. E |          |        |          |                |                   |         |                  |                |
| Line Item Note job# 167538 |          |     |                  |         |                                             |          |        |          |                |                   |         |                  |                |
| 8                          | D4091-1P |     |                  |         | Lug<br>As Per Dwg<br>D4091 Rev.A            |          | Firmed | 11/23/17 | 30 pcs         | 0 pcs             | 30 pcs  | \$16.10/pcs      | \$483.00       |
| Line Item Note job# 167528 |          |     |                  |         |                                             |          |        |          |                |                   |         |                  |                |
| 9                          | D3235-1P |     |                  |         | Lug<br>b167834                              |          | Firmed | 11/23/17 | 10 pcs         | 0 pcs             | 10 pcs  | \$15.00/pcs      | \$150.00       |
| 10                         | D2230-3P |     |                  |         | Lug<br>b167833                              |          | Firmed | 11/23/17 | 90 pcs         | 0 pcs             | 90 pcs  | \$14.00/pcs      | \$1,260.00     |
| 11                         | D2230-1P |     |                  |         | Lug<br>b167832                              |          | Firmed | 11/23/17 | 40 pcs         | 0 pcs             | 40 pcs  | \$12.88/pcs      | \$515.20       |
| Grand Total:               |          |     |                  |         |                                             |          |        |          |                |                   |         | \$11,209.40      |                |

## Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

### Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT

Plex 11/7/17 10:47 AM DART.LAVOIE.CHANTAL

**METAL TECHNOLOGY INC.**

20 Terry Fox Drive  
Vankleek Hill, Ontario K0B 1R0 , Canada  
Tel: (613) 678-3957  
Fax: (613) 678-3956

**Delivery Slip No.:** 22314  
**Date:** Dec 22, 2017  
**Page:** 1

|                                                                                                         |                                                                                                  |
|---------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------|
| <b>Sold to:</b>                                                                                         | <b>Ship to:</b>                                                                                  |
| <b>Dart Aerospace Ltd.</b><br>Att. Linda Lacelle<br>1270 Aberdeen Street<br>Hawkesbury, Ontario K6A 1K7 | Dart Aerospace Ltd.<br>Att. Linda Lacelle<br>1270 Aberdeen Street<br>Hawkesbury, Ontario K6A 1K7 |
| <b>Order No.:</b> PO038228                                                                              | <b>Sold By:</b> Walz, Christian D                                                                |
| <b>Shipped By:</b> your truck                                                                           | <b>Ship Date:</b> Dec 22, 2017                                                                   |

| Description                                                                                                                                                                                            | Bin Loc | Unit                             | Quantity ordered | Quantity shipped | Quantity on B/O |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------|----------------------------------|------------------|------------------|-----------------|
| D2230-1 Mounting Lug<br>Alodine and Paint as per QSI 005                                                                                                                                               |         | Each                             | 200              | 40               |                 |
| D2230-3 Mounting Lug<br>Alodine and Paint as per QSI 005                                                                                                                                               |         | Each                             | 300              | 90               |                 |
| D3235-1 Mounting Lug<br>Alodine and Paint as per QSI 005                                                                                                                                               |         | Each                             | 160              | 10               |                 |
| D3910-1 Crosstube Lug<br>Alodine and Paint as per QSI 005                                                                                                                                              |         | Each                             | 30               | 30               |                 |
| D3910-3 Crosstube Lug<br>Alodine and Paint as per QSI 005                                                                                                                                              |         | Each                             | 40               |                  |                 |
| D3910-5 Crosstube Lug<br>Alodine and Paint as per QSI 005                                                                                                                                              |         | Each                             | 30               |                  |                 |
| D3910-7 Crosstube Lug, as per drawing D3910 Rev.E<br>Alodine and Paint as per QSI 005                                                                                                                  |         | Each                             | 20               |                  |                 |
| D4091-1 Lug as per drawing D4091 Rev.A<br>Alodine and Paint as per QSI 005                                                                                                                             |         | Each                             | 30               |                  |                 |
| The delivered goods must be inspected upon receipt to confirm compliance.<br>Should there be discrepancies please notify METEC within 30 days of delivery.<br>The goods are otherwise deemed accepted. |         |                                  |                  |                  |                 |
| Received by _____                                                                                                                                                                                      |         | <b>Thank you for your order!</b> |                  |                  |                 |



**METAL TECHNOLOGY INC.**

20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 [metec@metec.ca](mailto:metec@metec.ca)

## CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, Ont.  
K6A 1K7

SHIPPED TO:

same

| <u>QUANTITY</u> | <u>PART NUMBER</u> | <u>PART NAME</u>                         | <u>P.O. NUMBER</u> |
|-----------------|--------------------|------------------------------------------|--------------------|
| 10              | D3235-1            | Lug Paint Batch # 21566 Material B160522 | 38228              |
| 90              | D2230-3            | Lug Paint Batch # 21597 Material B160522 | 38228              |
| 40              | D2230-1            | Lug Paint Batch # 21597 Material B160522 | 38228              |
| 30              | D3910-1            | Lug Paint Batch # 21566 Material B160522 | 38228              |

Material supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Heather Nixon

Vankleek Hill, December 22, 2017